



4700 W. 160th St.  
Cleveland, OH 44135  
PH:800-321-9532  
FX:800-321-9535  
www.oatey.com

TECHNICAL SPECIFICATION

**ALL PURPOSE  
PIPE LUBRICANT**



**TECHNICAL SPECIFICATION:** Oatey All Purpose Pipe Lubricant is used for assembling pipelines including cast iron, concrete, plastic and clay pipe. Pipe Lubricant is a mixed fatty acid soap dispersed in glycols and water solvents with a clay pigment filler. Pipe Lubricant can be applied from -10° F to 150° F. It will not deteriorate natural or synthetic rubber, plastic gaskets or cast iron pipe. Pipe Lubricant contains no petroleum oils or phosphates and will not support bacterial growth.



**COMMON APPLICATIONS**

Oatey All Purpose Pipe Lubricant is used for assembling gasketed pipelines including cast iron, concrete, plastic and clay pipe.

Consult Oatey Technical Department for applications not specifically referenced above.

**INGREDIENTS**

Blend of soap and non-toxic ingredients.

**APPROVALS AND LISTINGS**



NSF Listed to  
Standard 61

**PHYSICAL/CHEMICAL PROPERTIES**

Bulk Density	~ 9.3 lb/gal
Appearance	Soft Amber Paste
Shelf Life	1 year from manufacture date
Free Fatty Acid	1-3%
Total Alkalinity	100 mg KOH/g equivalent
pH	~ 9.5

**DIRECTIONS FOR USE**

All Purpose Pipe Lubricant is ready to use from the container. Do not dilute, thin or otherwise alter the product's consistency. Follow guidelines for lubrication and assembly provided by pipe, fitting and gasket manufacturers. Clean both the inside of the bell and the outside of the spigot. Completely lubricate the inside surface of the bell and the gasket. The lubricant can be brushed on, swabbed on, or wiped on by hand with a cloth glove. Be sure to get full lubricant coverage. Don't leave any dry areas. Do not apply lubricant into the ring groove.

**PRECAUTIONS**

Read all cautions and directions carefully before using this product. Avoid contact with eyes. Prolonged contact with skin could cause irritation. Wash with soap and water. If irritation persists, contact physician. Keep container closed when not in use. DO NOT REUSE EMPTY CONTAINER. KEEP OUT OF REACH OF CHILDREN.

Refer to material safety data sheet for more information.  
For emergency first aid help, call 1-303-623-5716 COLLECT.

PRODUCT NUMBER	DESCRIPTION	PACK	CARTON WEIGHT
30599	16 oz. Pipe Lubricant	24	30 lbs.
30600	32 oz. Pipe Lubricant	12	25 lbs.
30601	Gallon Pipe Lubricant	4	34 lbs.
30602	3 ½ Gallon Pipe Lubricant	4	
30605	5 Gallon Pipe Lubricant	1	42 lbs.