

## PURPOSE

Use these instructions to replace whirlpool flanges.

## TOOLS AND MATERIALS RECOMMENDED

- Flange removal tool, Kohler P/N 97730
- Torque wrench
- Screwdriver
- RTV silicone sealant – neutral cure preferred

## NOTES

1. Remove only one flange at a time to prevent jet, gasket, and piping from dropping on backside of whirlpool.
2. Gaskets are included with each service kit, but are only necessary if the gaskets already installed should dislodge and fall behind the whirlpool wall during replacement. If replacement becomes necessary, **do not** apply silicone sealant to the gasket before inserting through the hole in the whirlpool. You should only apply sealant to the replacement wall flange.

## INSTALLATION

1. Remove jet trim and eyeball assembly by gently prying the trim ring away from the whirlpool.
2. Remove flange using 97730 flange tool. If necessary, install a replacement gasket now.
3. Apply bead of RTV silicone sealant around the flange and across the threads of the replacement flange, as shown.
4. Insert and thread flange through hole in whirlpool and gasket, and into jet housing. Use a screwdriver handle (if necessary) to align jet housing with hole in whirlpool. Using 97730 flange tool, turn flange until contact is made with the whirlpool wall. Tighten flange 1/2-turn beyond initial contact to compress gasket. If additional tightening is required, tighten in 1/4-turn increments. If torque wrench is used, the maximum torque is 60 in.-lbs. **Do not overtighten.**
5. Remove excess RTV sealant off the whirlpool wall.
6. Reinstall whirlpool eyeball and trim ring.
7. Repeat installation procedures for all remaining jets, **one jet at a time.**

