



660™ Vinyl (PVC) Shower Pan Liner

GENERAL DESCRIPTION

Weld-On® 660™ is a clear, regular bodied, fast drying solvent cement, It is used as a contact cement, providing instant, high strength which increases as the solvent dissipates. The longer the open time (5 to 10 min) and with sufficient assembly pressure, the greater the immediate strength will be. It may also be used on surfaces that are wet or dry; but its special advantage is its high initial (“green”) strength on contact.

Whatever the bonding technique, Weld-On 660 will provide high strength, long lasting, water-resistant bonds.

APPLICATION

Weld-On 660 is for joining seams of vinyl shower pan liners.

DIRECTIONS FOR USE:

- Clean and dry surfaces to be joined.
- Coat each mating surface. A brush or dauber may be used for application.
- Overlap of seam must be a minimum of 2”.
- Press parts together immediately and hold a few seconds until “grab” begins.
- If it is not possible to coat both surfaces, apply a generous coat to one surface and press gently to the other surface to wet it. Then apply bonding pressure.
- Do not attempt to apply cement more than 2 feet ahead of seam closing.
- Good strength will develop in a few minutes. Bond strength will be good in a few hours and excellent in 24 to 48 hours. Thereafter, strength will continue to increase for some weeks.

AVAILABILITY

This product is available in pint metal cans (#10835), and Pint (#87670). For more information see our current Catalog or Price List.

ADHESIVE PROPERTIES AND CHARACTERISTICS @ 73°F (23°C)

COLOR:	Clear	FIXTURE TIME:	45 – 60 Minutes
VISCOSITY:	300 ± 40 cps	TIME TO REACH 80% OF ULTIMATE BOND STRENGTH:	2 Hours
WORKING TIME:	2-20 Minutes	SPECIFIC GRAVITY:	0.850 ± 0.01

SHELF LIFE

3 years expectancy in tightly sealed containers. The date of manufacture is stamped on the bottom of the container. Stability of the product is limited by the permanence of the container and the evaporation of the solvent when container is open. Evaporation of solvent will cause the cement to thicken and reduce its effectiveness. Adding of thinners to change viscosity is not recommended.

SHIPPING

Shipping Information for One Liter and Above: Proper Shipping Name: Adhesive. Hazard Class: 3. Identification Number: UN 1133. Packing Group: II. Label Required: Flammable Liquid.

Shipping Information for Less than One Liter: Proper Shipping Name: Consumer Commodity. Hazard Class: ORM-D.

Click here for complete SDS information: http://ipscorp.com/pdf/watertite/W-0660ShowerPanLiner_LoVoc.pdf



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SAFETY AND ENVIRONMENTAL PRECAUTIONS

This product is a flammable, fast evaporating solvent cement. It is considered a hazardous material. In conformance with the Federal Hazardous Substance Labeling Act, the following hazards and precautions are given. Purchasers who may re-package this product must also conform to all local, state, and federal labeling, safety and other regulations. VOC emissions do not exceed 510 grams per liter.

DANGER: EXTREMELY FLAMMABLE. VAPOR HARMFUL. MAY BE HARMFUL IF SWALLOWED. MAY IRRITATE SKIN OR EYES.

Keep out of reach of children. Do not take internally. Keep away from heat, spark, open flame and other sources of ignition. Keep container closed when not in use. Store away from direct sunlight between 40° – 110°F (5° – 43°C). Use only with adequate ventilation. Avoid breathing of vapors. Atmospheric levels should be maintained below established exposure limit values contained in Section II and VIII of the Material Safety Data Sheet. If airborne concentrations exceed those limits, use of a NIOSH-approved organic vapor cartridge respirator with full face-piece is recommended. The effectiveness of an air-purifying respirator is limited. Use it only for a single short-term exposure. For emergency and other conditions where short-term exposure guidelines may be exceeded, use an approved positive pressure self-contained breathing apparatus. Do not smoke, eat or drink while working with this product. Avoid contact with skin, eyes and clothing. May cause eye injury. Protective equipment such as gloves, safety goggles and impervious apron should be used. Carefully read Material Safety Data Sheet and follow all precautions.

Contains Methyl Ethyl Ketone (78-93-3), Acetone (67-64-1) and Tetrahydrofuran (109-99-9). Do not use this product for other than intended use.

“Title III Section 313 Supplier Notification”: This product contains toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 and of 40CFR372. This information must be included in all Material Safety Data Sheets that are copied and distributed for this material.

FIRST AID

Inhalation: If overcome with vapors, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call physician.

Eye Contact: Flush with plenty of water for 15 minutes and call a physician.

Skin Contact: Wash skin with plenty of soap and water for at least 15 minutes. If irritation develops, get medical attention.

Ingestion: If swallowed, give 1 or 2 glasses of water or milk. Do not induce vomiting. Contact physician or poison control center immediately.

IMPORTANT NOTE

This product is intended for use by skilled individuals at their own risk. These suggestions and data are based on information we believe to be reliable. Users should verify by test that this product, as well as these methods, is suited to their application.

WARRANTY

IPS Corporation (IPS Corp.) warrants that all new IPS Corp. products shall be of good quality and free from defects in material and workmanship for the shelf life as indicated on the product. If any IPS Corp. product becomes defective, or fails to conform to our written limited warranty under normal use and storage conditions, then IPS Corp. will, without charge, replace the nonconforming product. However, this limited warranty shall not extend to, nor shall IPS Corp. be responsible for, damages or loss resulting from accident, misuse, negligent use, improper application, or incorporation of IPS Corp. products into other products. In addition, any repackaging of IPS Corp. products also shall void the limited warranty. IPS Corp. shall not be responsible for, nor does this limited warranty extend to, consequential damage, or incidental damage or expense, including without limitation, injury to persons or property or loss of use. Please refer to our standard IPS Corp. Limited Warranty for additional provisions.



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