

Manual Ratchet Threaders

All matched Threader/Sets include Die Heads, Ratchet Assembly, Ratchet Handle and Alloy Dies. All Threader Sets use same 12-R Dies in Die Head.



Exposed Ratchet Threader Sets

- Model 00-R: Capacity 1/8"-1" without carrying case.
- Model 12-R: Capacity 1/8"-2" with carrying case.

Selection

Catalog No.			Model No.	Die Heads Included		Weight	
NPT	BSPT	NPSM		in.	mm	lb.	kg
36345	65175	36380	00-R	1/2-1	12-25	10	4,5
36355	—	—	00-R	3/8-1	10-25	11 1/4	5,1
36375	—	—	00-R	1/8-1	3-25	13 3/4	6,2
36480	—	—	12-R	1/2-1 1/4	12-32	23 3/4	10,8
36475	65255	36510	12-R	1/2-2	12-50	34 3/4	15,8
36505	65285	—	12-R	1/8-2	3-50	45 1/2	20,7
55207*	—	—	12-R	1/2-2	12-50	35 1/2	16,1

* For plastic-coated pipe.



Model 11-R

Enclosed Ratchet Threader Sets

- Model 11-R capacity: 1/8" -1 1/4".

Selection

Catalog No.	Model No.	Die Heads Included		Weight	
		in.	mm	lb.	kg
36390	11-R	1/8-1 1/4	12-32	16	7,3



Ratchet & Handle Only

Ratchet knob indicates forward and reverse. Die heads snap in from both sides and lock in place.

Selection

Catalog No.	Model No.	Description
38540	00-RB	Ratchet & Handle Only
38540	00-R	
37777	11-R	
38550	111-R	
30118	12-R	
38535	0-R	



Three-Way Pipe Threaders

Each model cuts three thread sizes and uses 12-R ratchet threader dies.

Selection

Model No.	RH Alloy	RH High Speed	RH High Speed for Stainless Steel	Capacity		Weight	
				in.	mm	lb.	kg
31-A NPT	36540	36550	36555	1/2, 3/4, 1	12, 20, 25	10	4,6
31-A BSPT	65320	—	—	1/2, 3/4, 1	12, 20, 25	10	4,6
31-A NPSM	36560	—	—	1/2, 3/4, 1	12, 20, 25	10	4,6



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