



# BlueBox<sup>®</sup>

**Instructions for mounting and use**

Basic set for shower and bath mixers for concealed installation

**Notice de montage et d'utilisation**

Corps principal pour robinetterie de baignoire et de douche encastrée

**Instrucciones de montaje y uso**

Cuerpo base para grifería de ducha y borde de la bañera empotrada



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These instructions are part of the Duravit product and must be read carefully and kept available at all times.

## Target readership and qualifications

The product may only be installed by a qualified plumber.

Generally accepted engineering practices should be applied. (In particular, compliance with ASME A112.18.1 / B125 is recommended)

## Explanation of the key words

**NOTICE**

Addresses practices not related to physical injury.

## Technical data

Operating pressure: max. 5 bar / 72.5 PSI / 0,5 MPa

Recommended: 3 bar / 43.5 PSI / 0,3 MPa

Test pressure: 10 bar / 145 PSI / 1,0 MPa

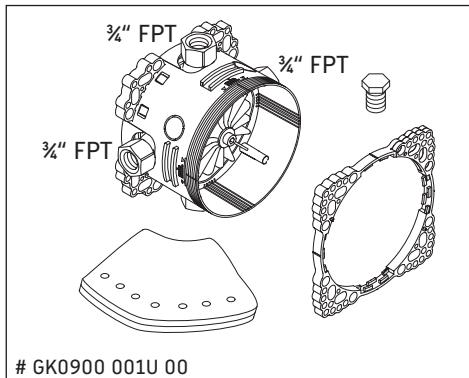
1 MPa = 10 bar = 145 PSI

Hot water temperature: max. 140 °F

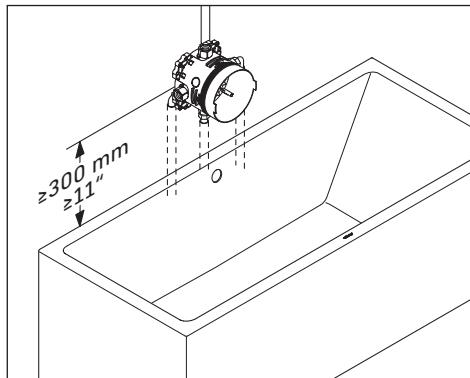


This unit meets or exceeds the following:

- ASME A112.18.1
- CSA B125.1



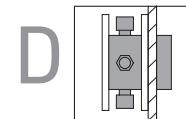
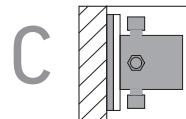
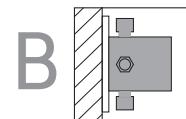
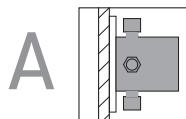
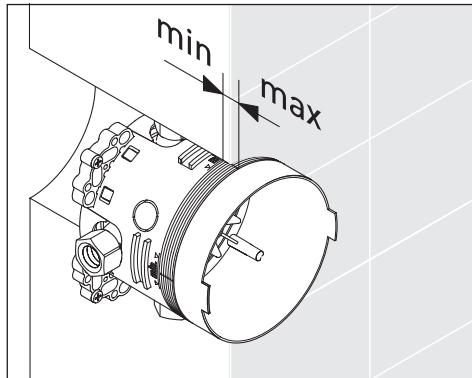
# GK0900 001U 00

**NOTICE**

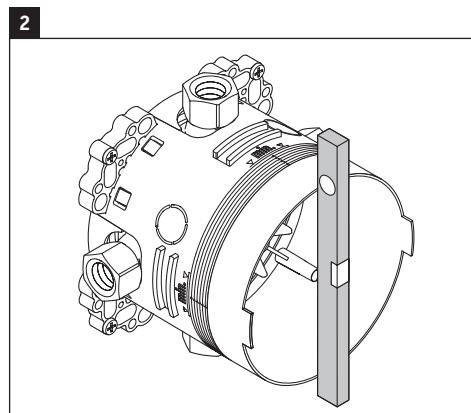
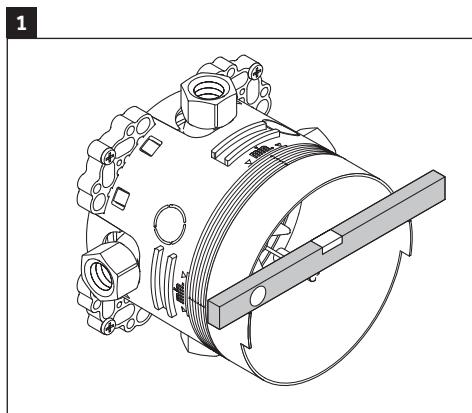
Minimum 11" distance required.



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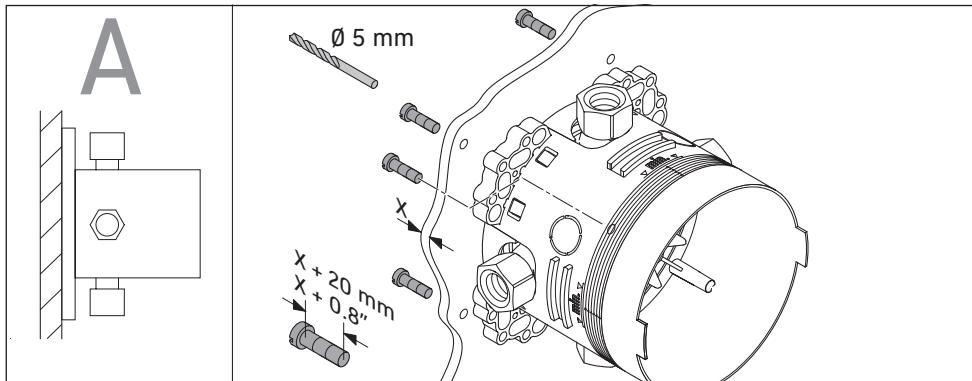


BlueBox may be repositioned to accommodate different installation types.

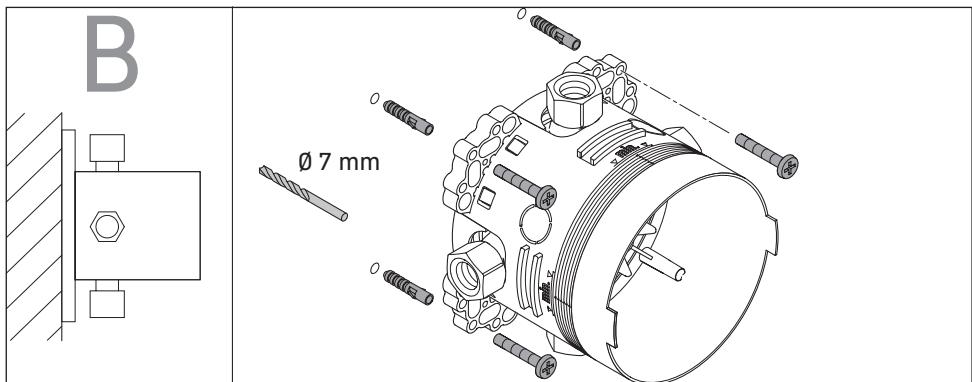


> Make sure that the valve is horizontal.

> Make sure that the valve is vertical.



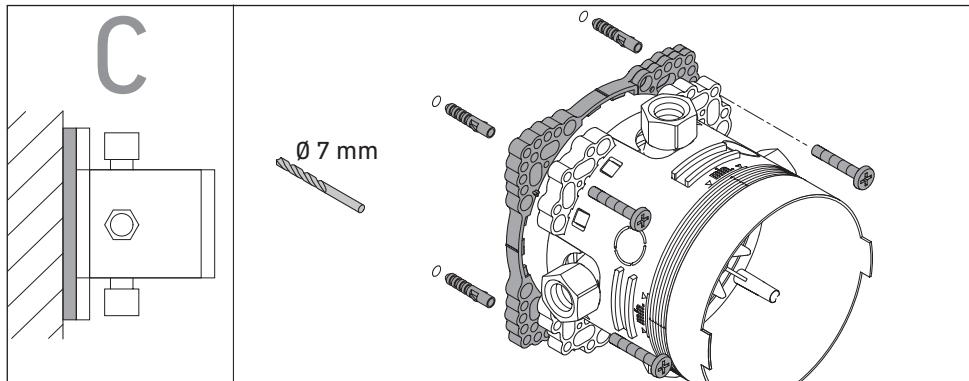
- > Use 5 mm drill bit.
- > Drill required holes and install supplied screws.



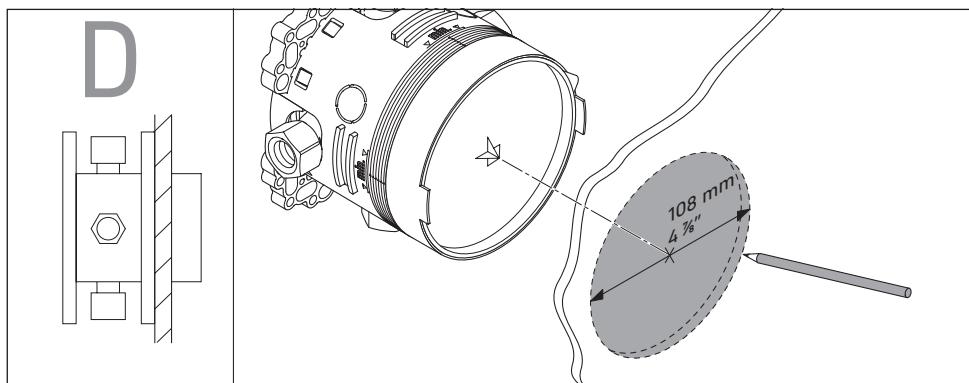
- > Use 7 mm drill bit.
- > Drill required holes and install anchors and supplied screws.



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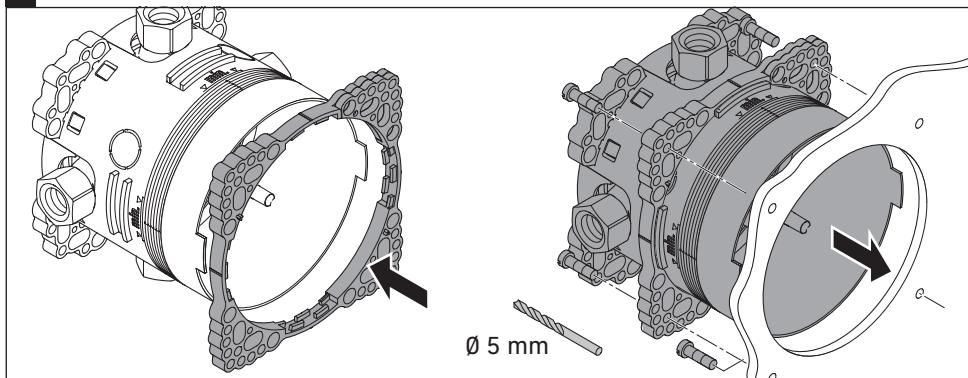
- > Use 7 mm drill bit.
- > Drill required holes and install anchors and supplied screws.



- > Drill the hole 4 7/8" diameter.

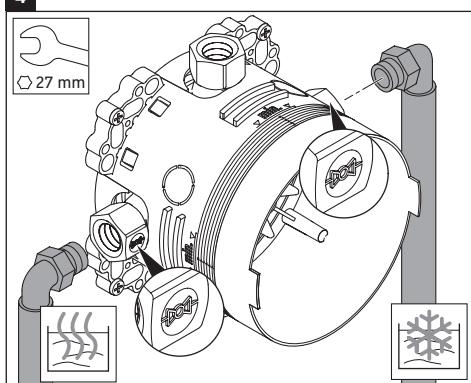


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- > Reposition the fixing ring to accommodate different wall thicknesses.
- > Use 5 mm drill bit.
- > Drill the holes and install supplied screws.

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- > Confirm that the valves of the BlueBox are in the right position.
- > Install hot and cold supplies.

**NOTICE** Tap unit malfunction due to dirty pipes

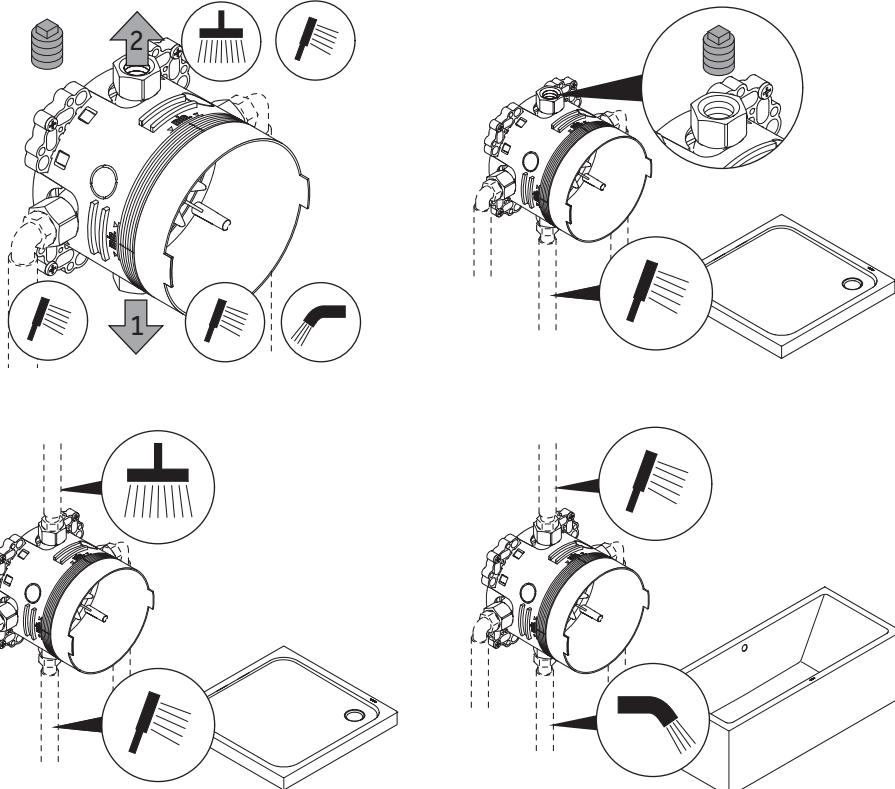
- > Flush the pipes according to the applicable standards before mounting the tap unit.

**NOTICE** Likelihood of confusion

- > Ensure the correct operation: install the hot supply on the left and the cold supply on the right.



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**SINGLE FEATURE SHOWER (1 OUTLET)**

- > Connect either the upper or lower outgoing line.
- > Seal the unused outgoing line with included 3/4" plug.

**TWO FEATURE SHOWER (2 OUTLETS)**

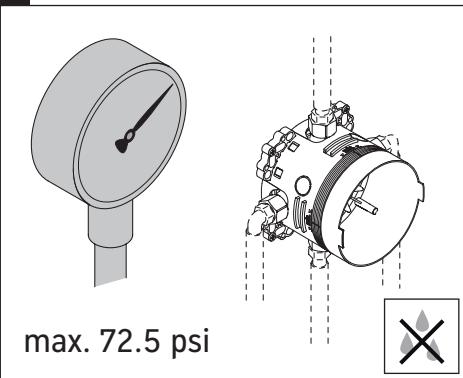
- > Connect the priority outlet to the lower outgoing line (1).
- > Connect the other outlet to the upper outgoing line (2).

**NOTICE****Damage to the rough**

- > Do not solder within 4" of the rough or damage to the rough may result.

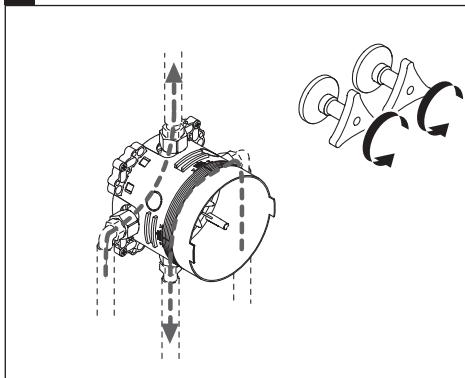


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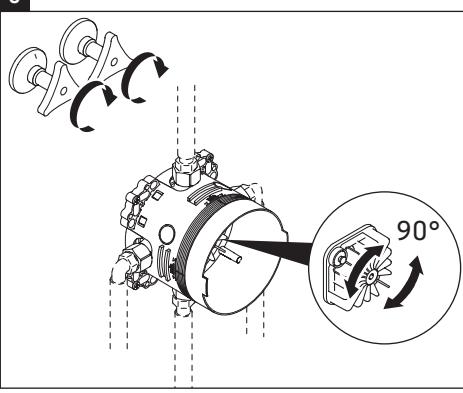
- > Apply pressure 0.5 MPa (72.5 psi).
- > Check for leaks.

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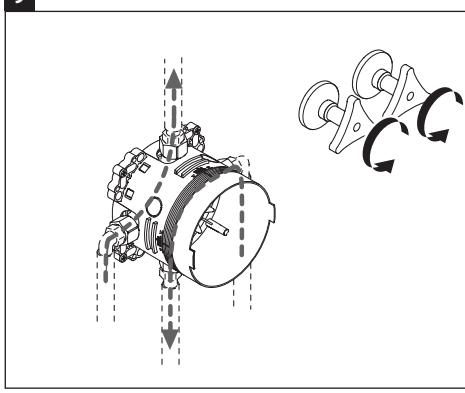
- > Open hot and cold valves and check the water flow.

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- > Close hot and cold valves.
- > Turn the diverter gear 90 degrees.

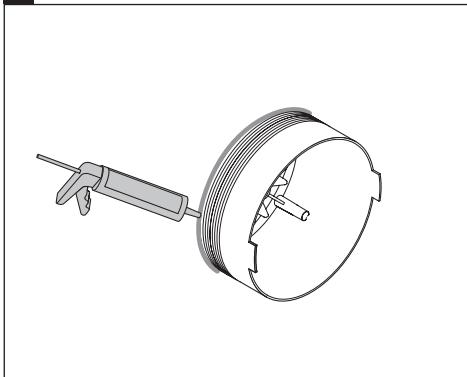
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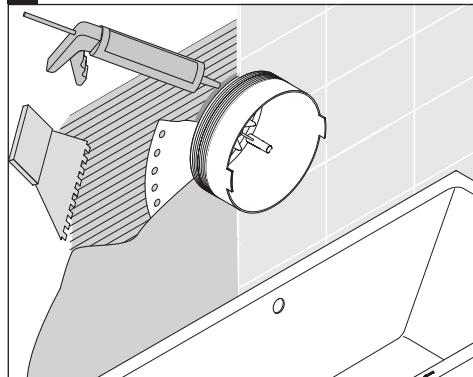
- > Open hot and cold valves and check the water flow.



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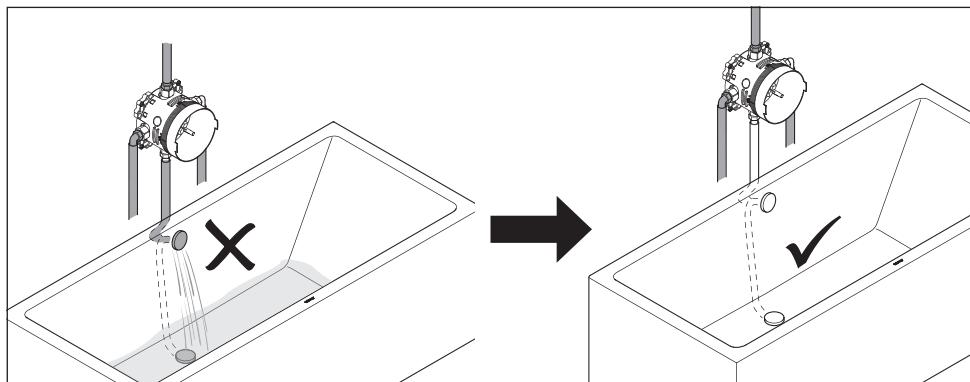


- > Install the tile backing board. It should come up to the BlueBox.

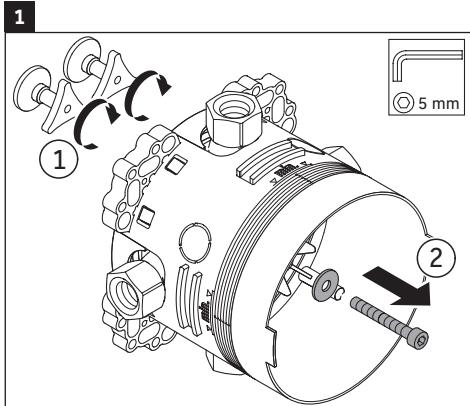
- > Spread waterproof adhesive (not included) on the backing board around the BlueBox and apply the silicone.

**NOTICE****Water damage**

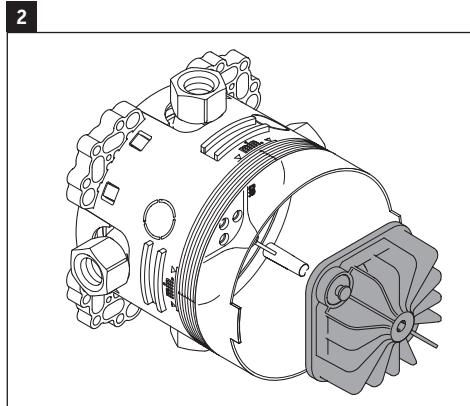
- > Seal the wall around the Blue Box with waterproof sealant.



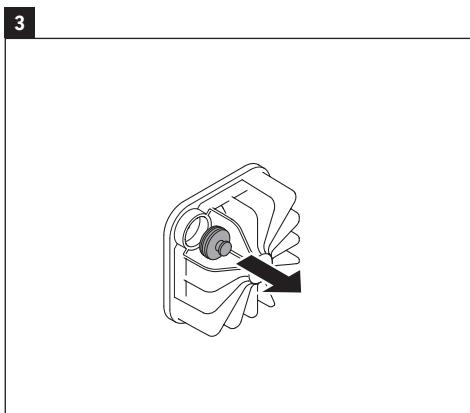
How to stop the water flow if no plug is applicable.



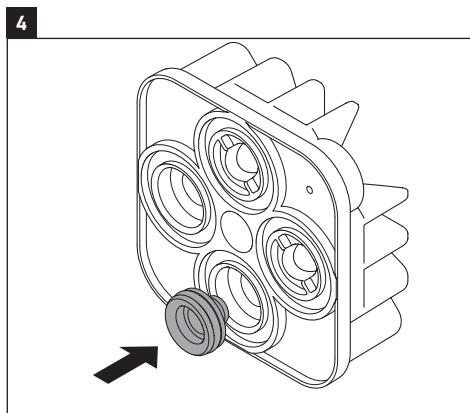
- > Close hot and cold supplies.
- > Use 5 mm Allen wrench to remove the attachment screw and washer.



- > Remove the cartridge.



- > Remove the cartridge plug.

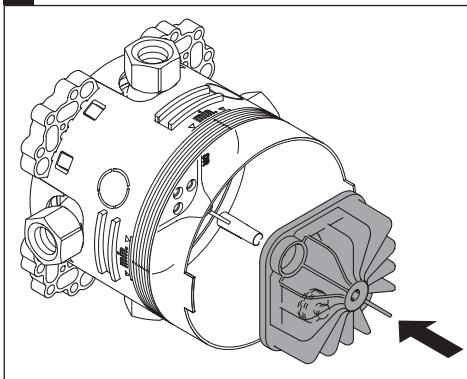


- > Install the cartridge plug.



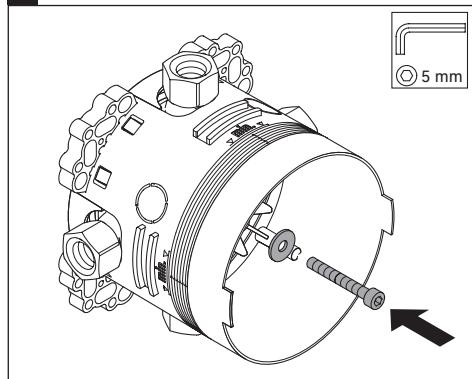
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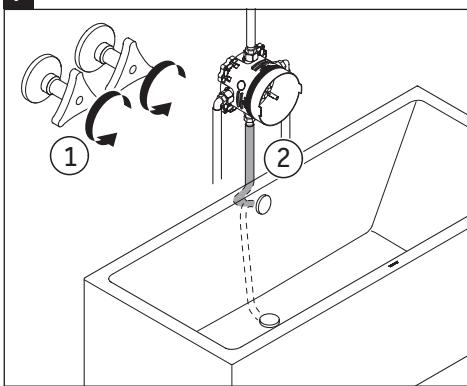
> Install the cartridge.

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> Use 5 mm Allen wrench to reinstall washer and the screw.

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> Open hot and cold.  
> Check the line.

Ces instructions font partie du produit Duravit et doivent être lues attentivement et conservées en tout temps.

## Lectorat ciblé et compétences

Le produit peut seulement être installé par un plombier compétent.

Habituellement, les pratiques d'ingénierie approuvées doivent être appliquées. (Il est surtout recommandé d'être conforme à la norme ASME A112.18.1/B125)

## Explication des mots-clés

### ATTENTION

Répond à des pratiques qui ne sont pas reliées aux blessures physiques.

## Données techniques

Pression de fonctionnement : max. 5 bar/  
72,5 PSI/0,5 MPa

Recommandé : 3 bar/43,5 PSI/  
0,3 MPa

Pression de test : 10 bar/145 PSI/  
1,0 MPa

1 MPa = 10 bar = 145 PSI

Température de l'eau chaude : 60 °C (140 °F) max.



Cette unité répond ou dépasse ce qui suit :

- ASME A112.18.1
- CSA B125.1

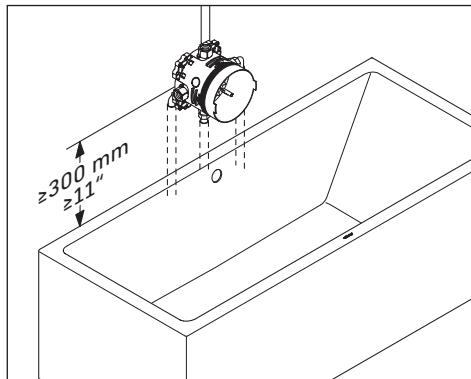
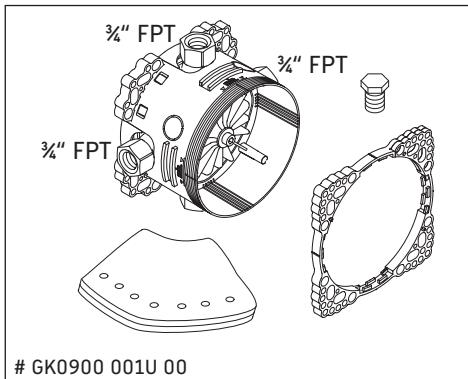
## Instructions sur la sécurité

### Blessures et coupures

- > Portez des gants lorsque vous installez le produit.

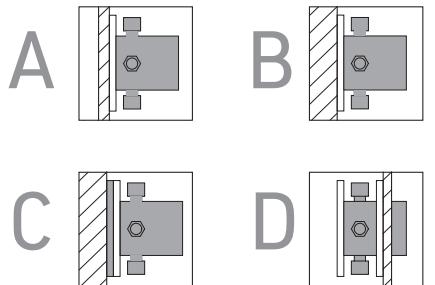
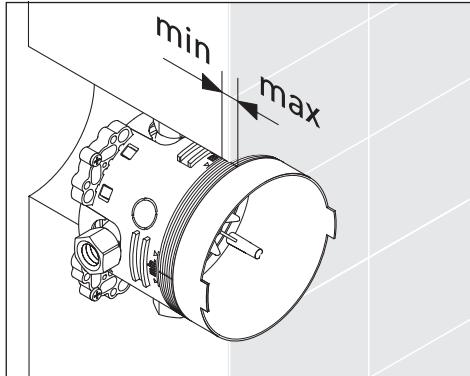
### Endommagement d'un produit et/ou d'une propriété

- > Observez les règlements d'installation locaux et les normes nationales particulières en tout temps.
- > Égalisez les différences de pression entre les raccordements d'eau froide et chaude.
- > Suivez les instructions du fabricant pour l'installation avec des chauffe-eau sans réservoir.



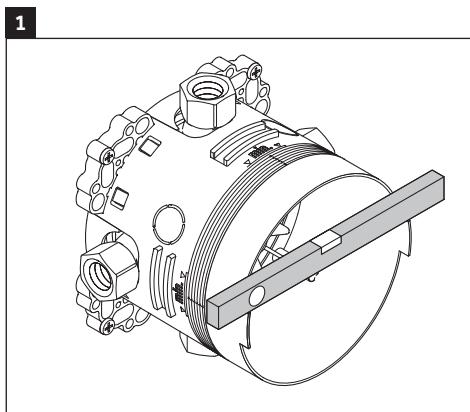
**ATTENTION**

Une distance minimale de 11 po est requise.

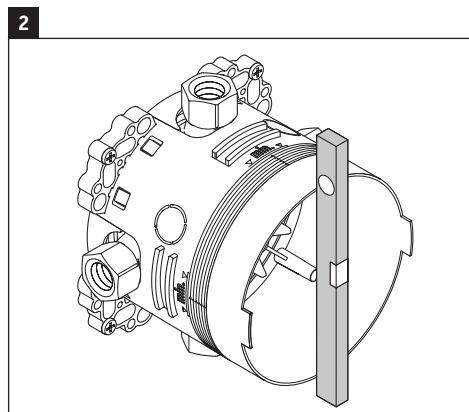


La BlueBox peut être remplacée pour convenir à différents types d'installation.

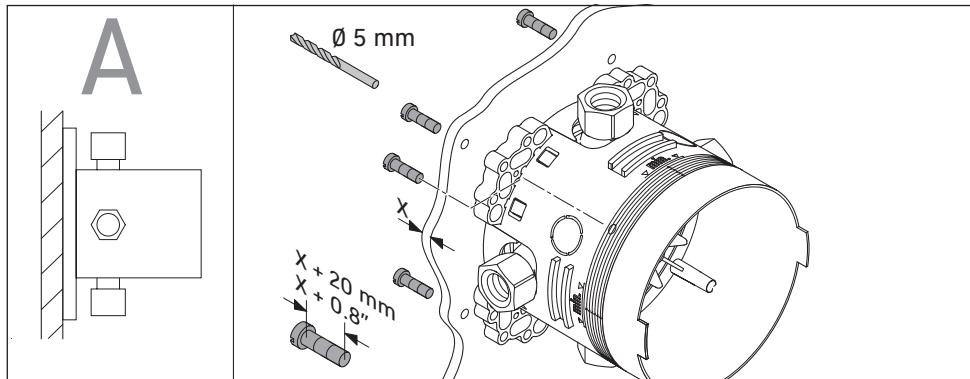
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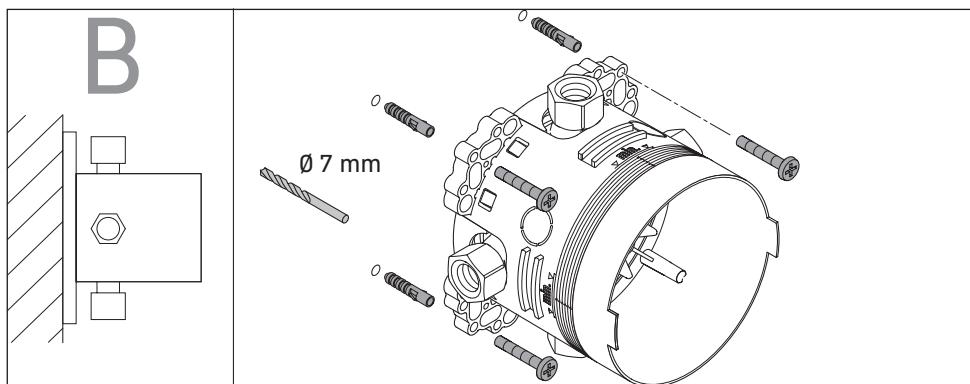
> Assurez-vous que la valve est horizontale.



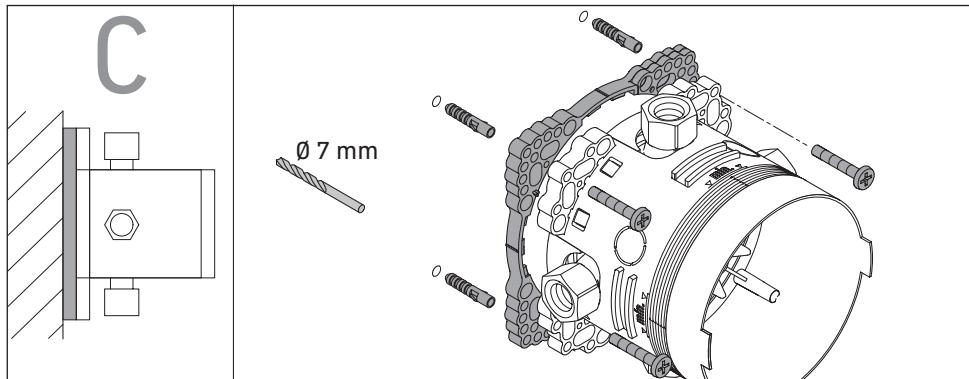
> Assurez-vous que la valve est verticale.



- > Utilisez une mèche de 5 mm.
- > Percez les trous nécessaires et installez les vis fournies.

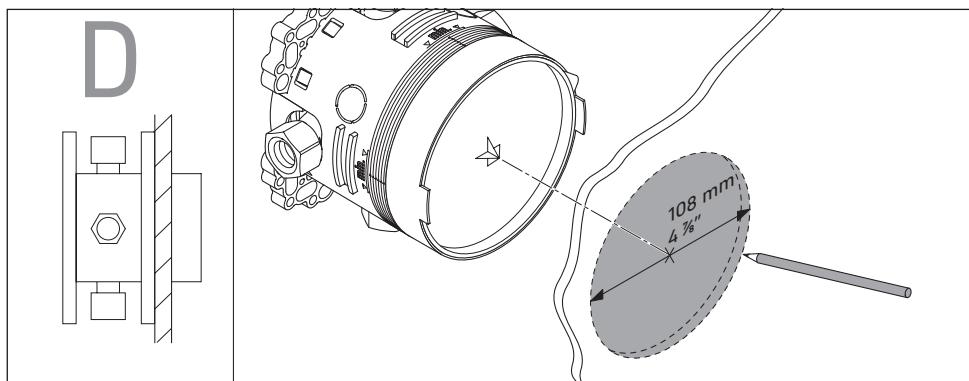


- > Utilisez une mèche de 7 mm.
- > Percez les trous nécessaires et installez les ancre et les vis fournies.



- > Utilisez une mèche de 7 mm.
- > Percez les trous nécessaires et installez les ancre et les vis fournies.

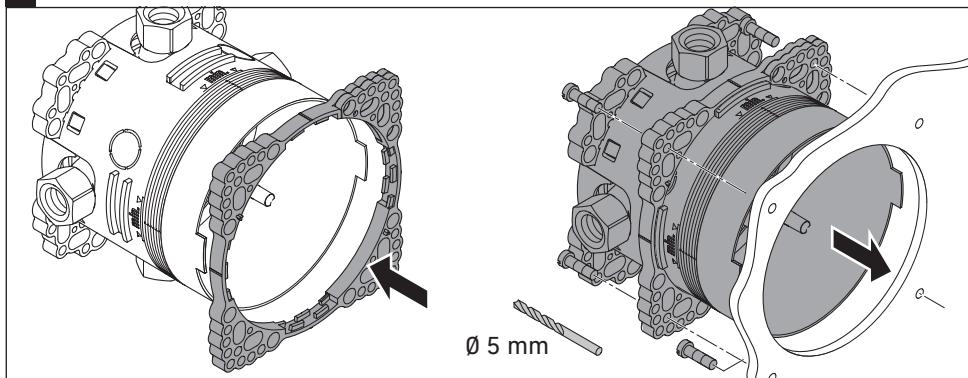
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- > Percez le diamètre du trou de 4 7/8 po.



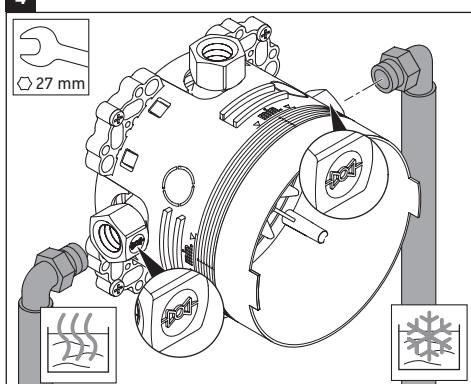
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- > Replacez l'anneau de fixation pour convenir aux différentes épaisseurs de murs.
- > Utilisez une mèche de 5 mm.
- > Percez les trous et installez les vis fournies.

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- > Assurez-vous que les valves de la BlueBox sont dans la bonne position.
- > Installez les robinets chaud et froid.

**ATTENTION**

**Dysfonctionnement de la robinetterie en raison d'une tuyauterie malpropre**

- > Rincez les tuyaux selon les normes applicables avant d'installer la robinetterie.

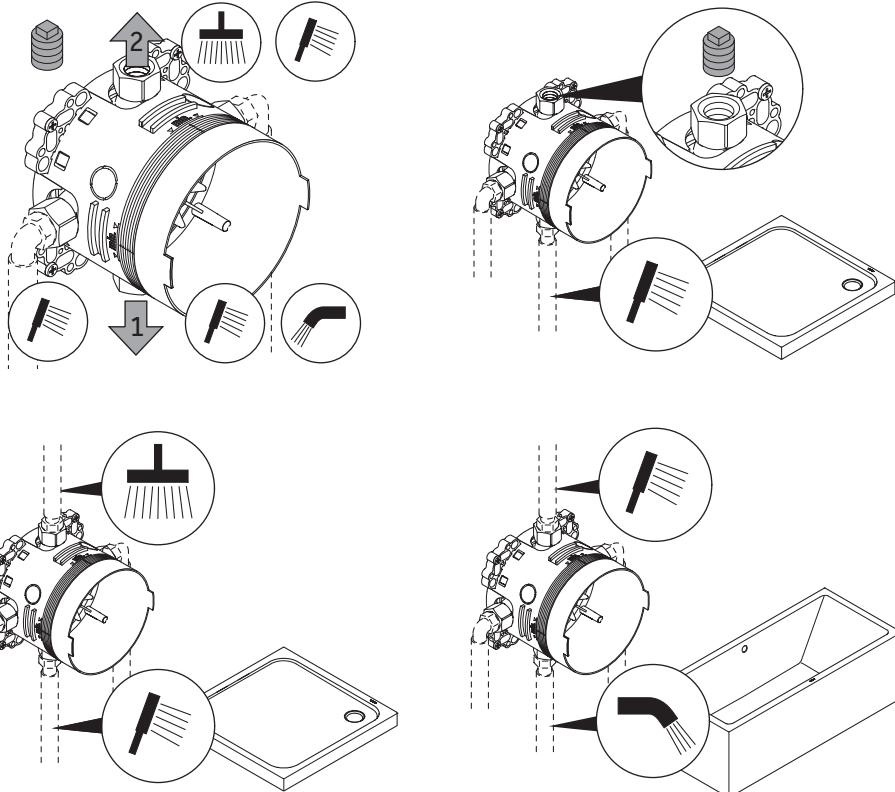
**ATTENTION**

**Possibilité de confusion**

- > Assurez-vous de procéder adéquatement : installez le robinet chaud à gauche et le robinet froid à droite.



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#### DOUCHE À UNE FONCTION (1 SORTIE)

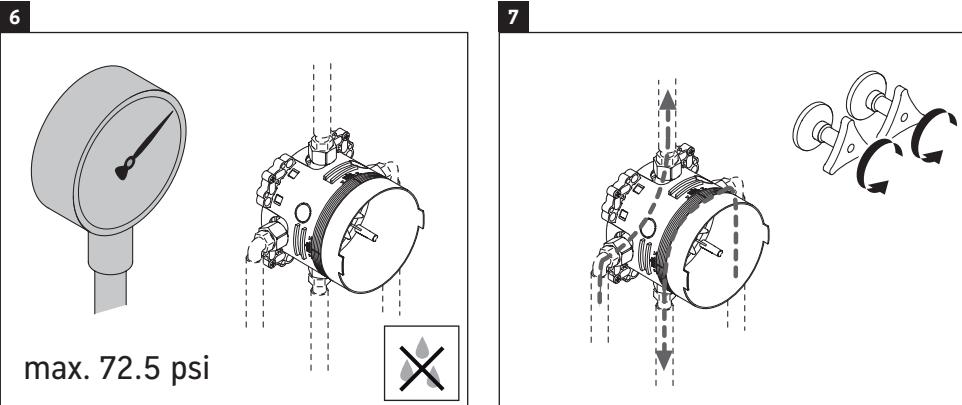
- > Connectez soit la conduite de sortie supérieure ou inférieure.
- > Scellez la conduite de sortie inutilisée avec prise 3/4 po.

#### DOUCHE À DEUX FONCTIONS (2 SORTIES)

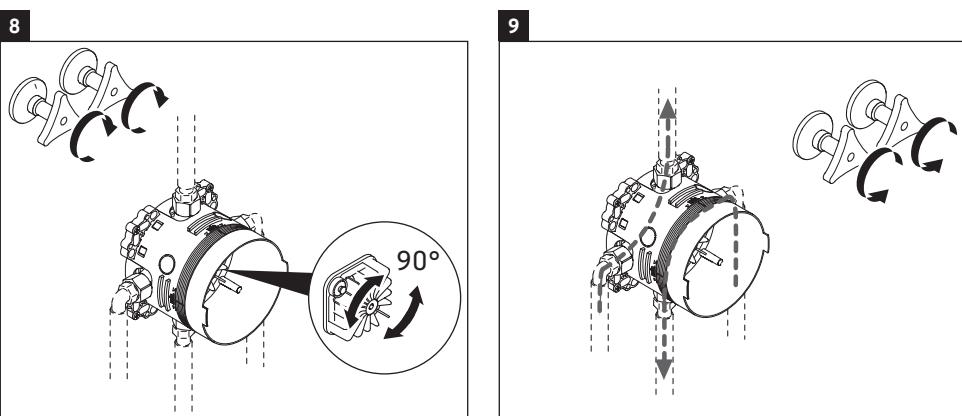
- > Connectez la sortie prioritaire à la conduite de sortie inférieure (1).
- > Connectez l'autre sortie à la conduite de sortie supérieure (2).

**ATTENTION**
**Endommagement de la tuyauterie**

- > Ne soudez pas à moins de 4 po de la tuyauterie sinon la tuyauterie pourrait être endommagée.



- > Appliquez de la pression à 0,5 MPa (72,5 psi).
- > Vérifiez qu'il n'y a pas de fuites.

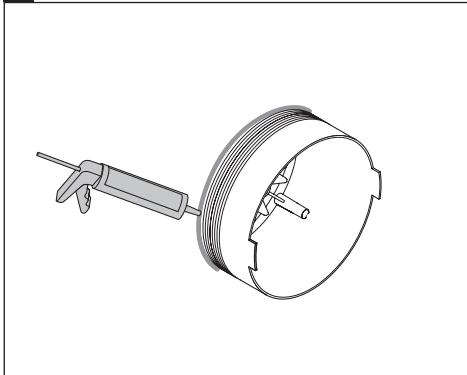


- > Fermez les valves chaude et froide.
- > Tournez l'inverseur à 90 degrés.

- > Ouvrez les robinets chaud et froid et vérifiez le débit d'eau.



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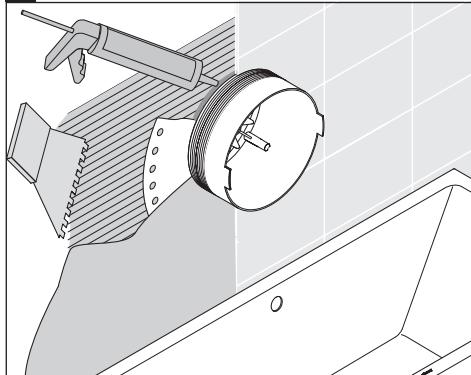


- > Installez le support de carrelage. Il devrait remonter à la BlueBox.

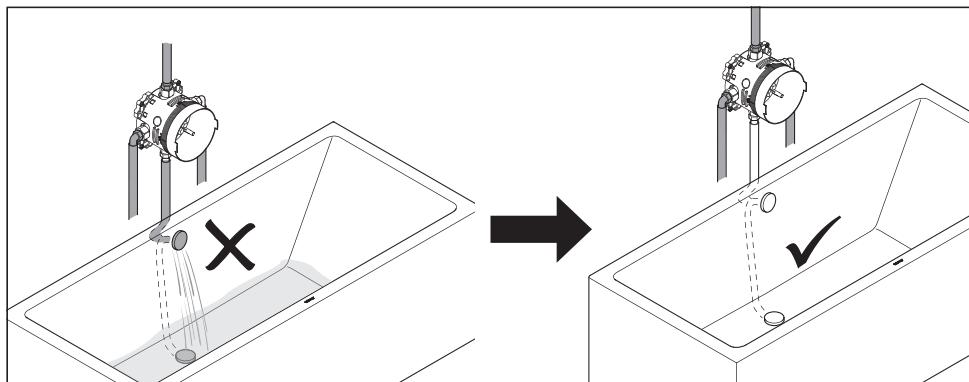
**ATTENTION**
**Dégât d'eau**

- > Scellez le mur autour de la BlueBox avec un scellant hydrofuge.

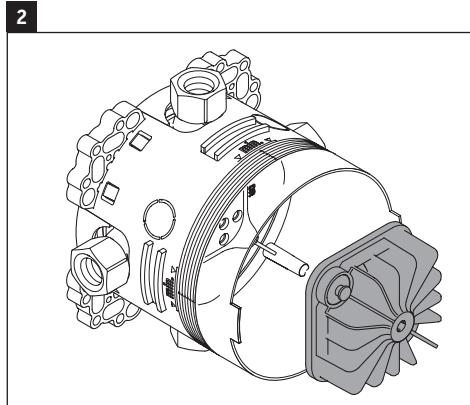
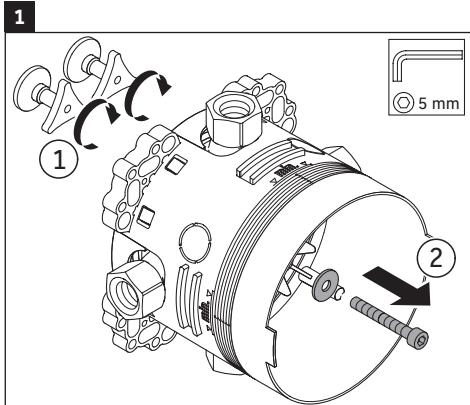
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- > Apposez un ruban adhésif hydrofuge (non compris) sur le support de carrelage autour de la BlueBox et appliquez le silicone.

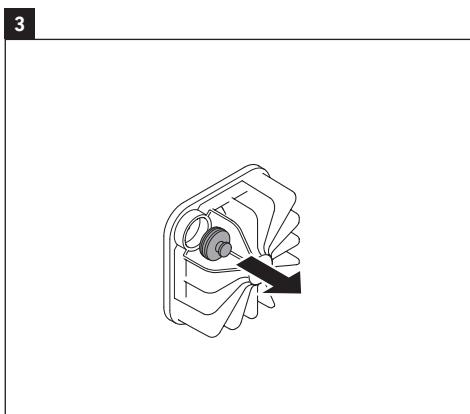


Comment arrêter le débit d'eau si aucune prise ne convient.

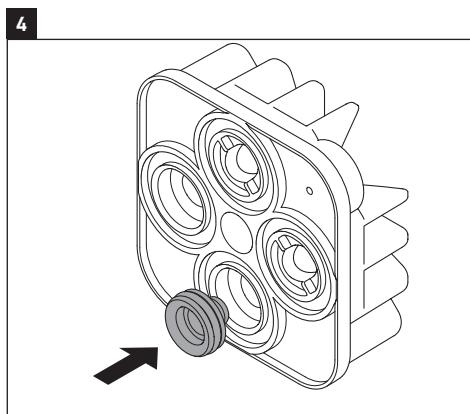


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- > Fermez les robinets chaud et froid.
  - > Utilisez une clé Allen de 5 mm pour enlever la vis et la rondelle d'attache.

- > Enlevez la cartouche.



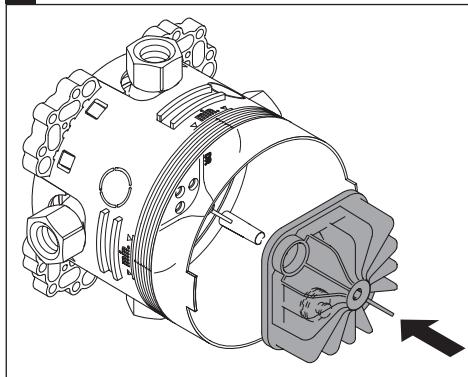
- > Enlevez la prise de la cartouche.



- > Installez la prise de la cartouche.

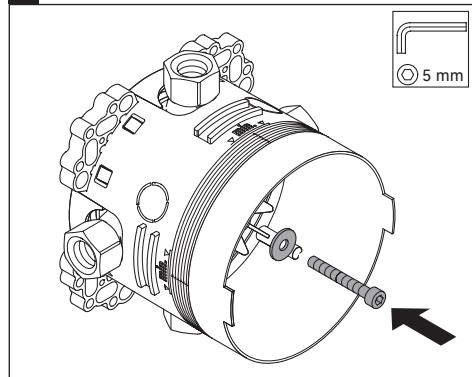


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- > Installez la cartouche.

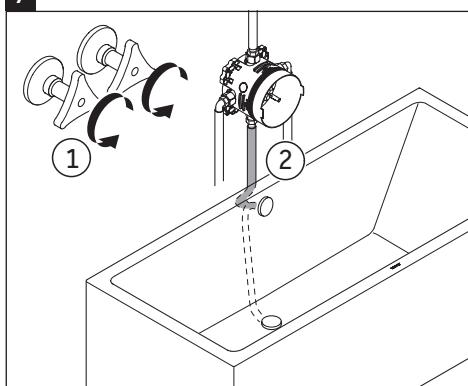
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- > Utilisez une clé Allen de 5 mm pour réinstaller la rondelle et la vis.

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- > Ouvrez l'eau chaude et l'eau froide.
- > Vérifiez la conduite.

Estas instrucciones de montaje forman parte del producto Duravit y es necesario leerlas detenidamente antes del montaje.

## Lectores destinatarios y cualificaciones

La instalación del producto solo puede llevarse a cabo por un fontanero cualificado.

Deben aplicarse las prácticas generalmente aceptadas para la ingeniería (en particular, se recomienda garantizar el cumplimiento de ASME A112.18.1 / B125).

## Explicación de las palabras clave

**AVISO**

Describe prácticas no relacionadas con lesiones físicas.

## Datos técnicos

Presión de funcionamiento: Máx. 5 bar /  
72,5 PSI / 0,5 MPa

Recomendada: 3 bar / 43,5 PSI /  
0,3 MPa

Presión de comprobación: 10 bar / 145 PSI /  
1,0 MPa

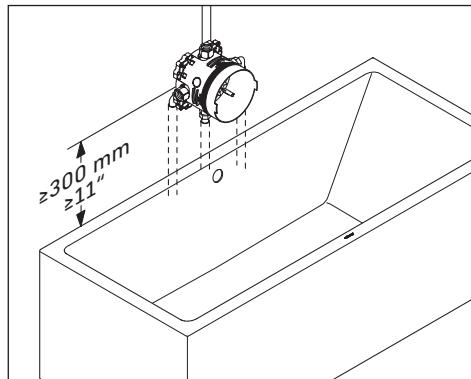
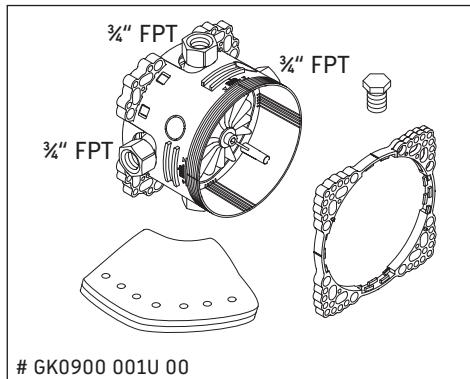
1 MPa = 10 bar = 145 PSI

Temperatura del agua caliente: Máx. 140 °F



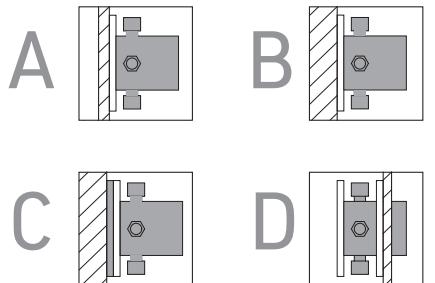
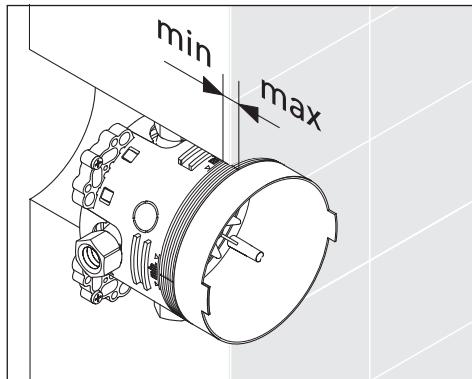
Esta unidad cumple o excede las siguientes normas:

- ASME A112.18.1
- CSA B125.1

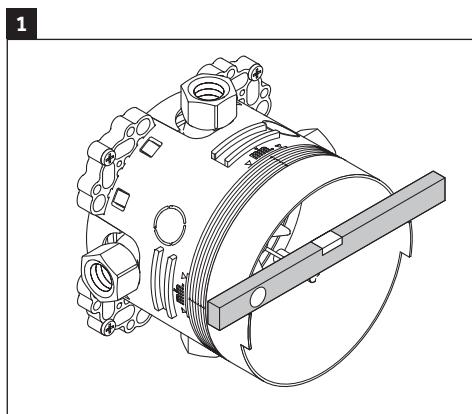


**AVISO**

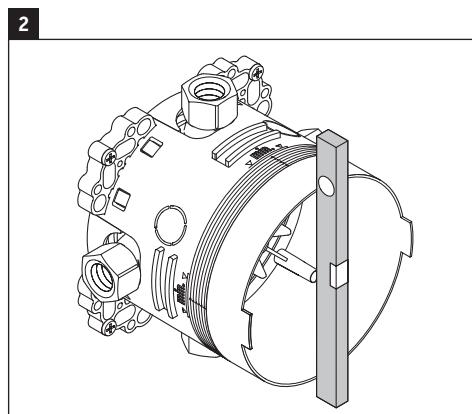
Se requiere una distancia mínima de 11".



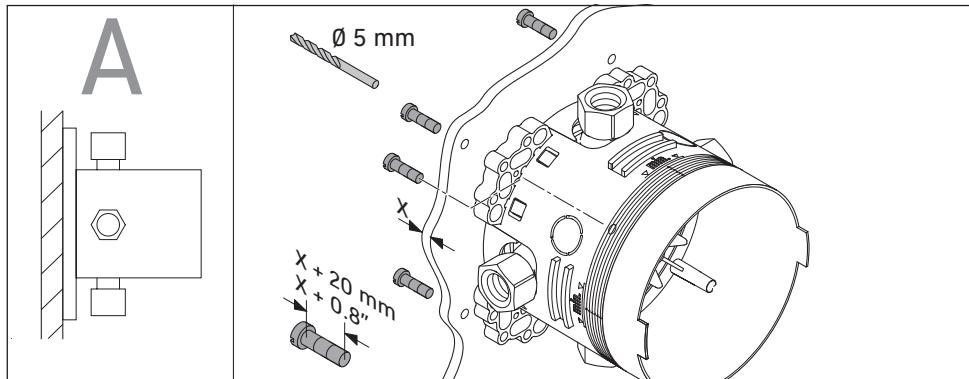
Es posible cambiar la posición del BlueBox para adaptarse a los diferentes tipos de instalación.



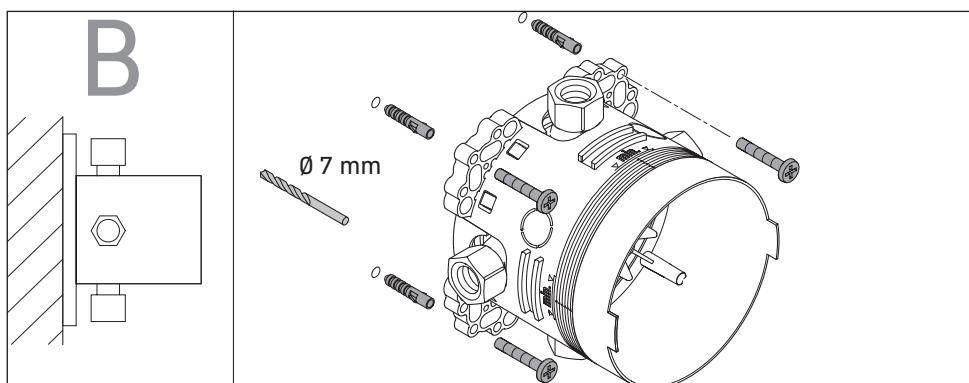
- > Asegurarse de que la válvula esté en horizontal.



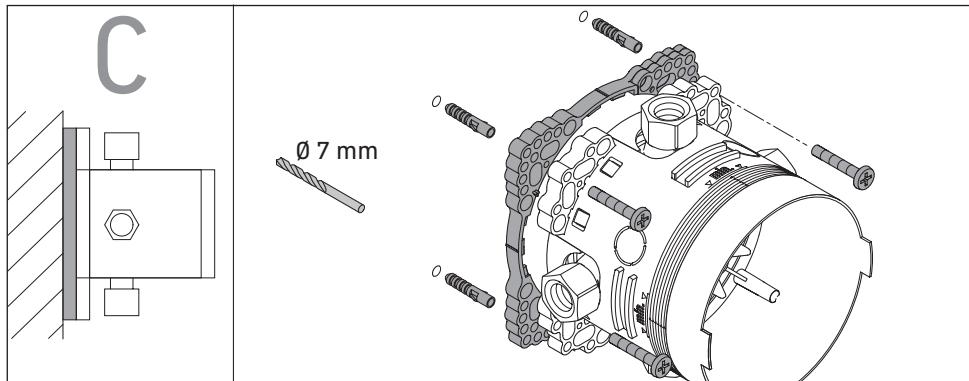
- > Asegurarse de que la válvula esté en vertical.



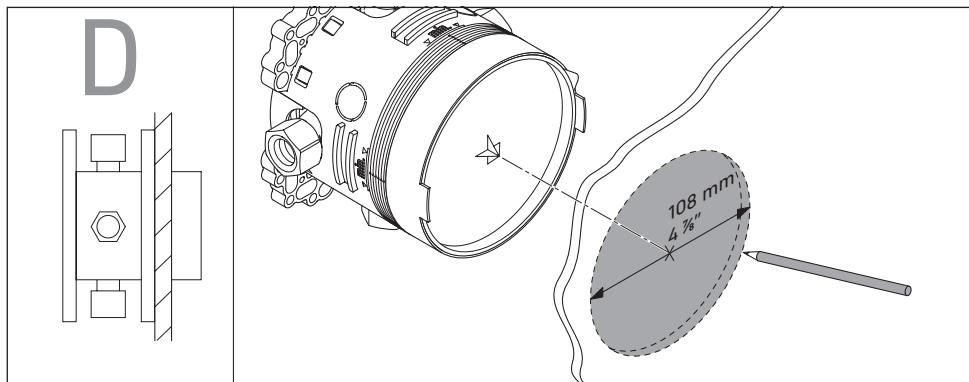
- > Utilizar una broca de 5 mm.
- > Taladrar los orificios necesarios e instalar los tornillos suministrados.



- > Utilizar una broca de 7 mm.
- > Taladrar los orificios necesarios e instalar los anclajes y los tornillos suministrados.



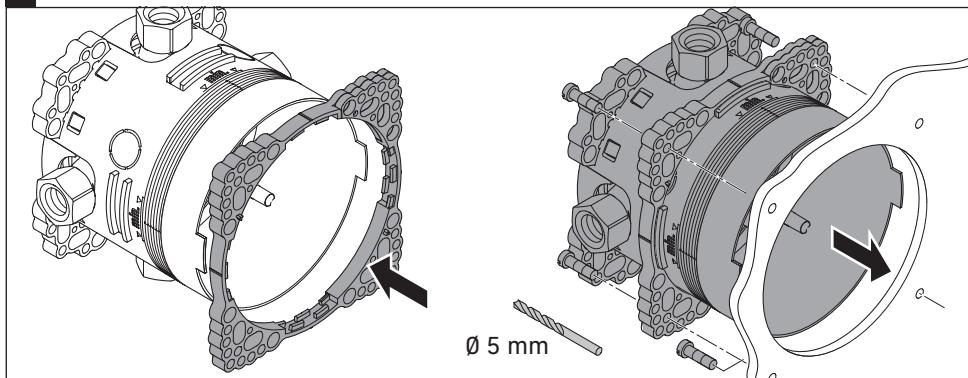
- > Utilizar una broca de 7 mm.
- > Taladrar los orificios necesarios e instalar los anclajes y los tornillos suministrados.



- > Taladrar un orificio de 4  $\frac{7}{8}$ " de diámetro.

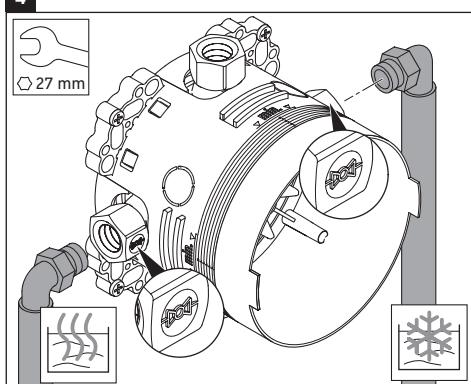


3



- > Cambiar la posición del anillo de fijación para adaptarse a los diferentes grosores de pared.
- > Utilizar una broca de 5 mm.
- > Taladrar los orificios e instalar los tornillos suministrados.

4



- > Confirmar que las válvulas del BlueBox están colocadas en la posición correcta.
- > Instalar los suministros de agua caliente y fría.

**AVISO**
**Funcionamiento defectuoso de la grifería debido a que las tuberías están sucias**

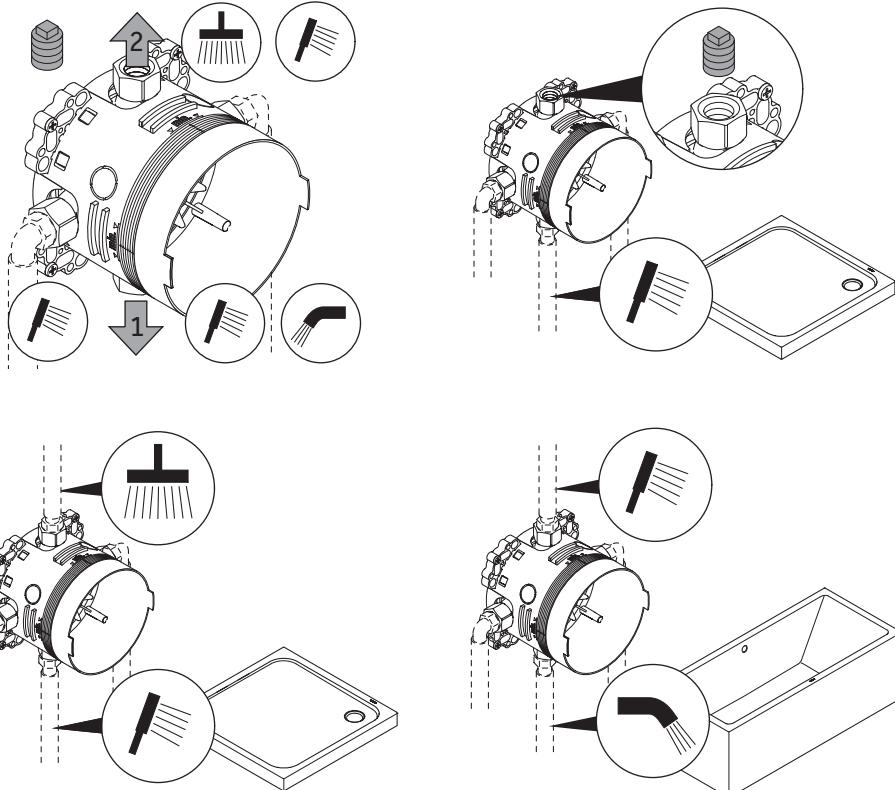
- > Antes de montar la grifería, descargar las tuberías según las normas aplicables.

**AVISO**
**Existencia de riesgo de confusión**

- > Asegurarse del montaje correcto de las líneas: instalar el suministro de agua caliente a la izquierda y el suministro de agua fría a la derecha.



5

**DUCHA SIMPLE (1 SALIDA)**

- > Conectar la línea de salida superior o la inferior.
- > Sellar la línea de salida que no se vaya a utilizar empleando el tapón de 3/4" incluido.

**DUCHA DOBLE (2 SALIDAS)**

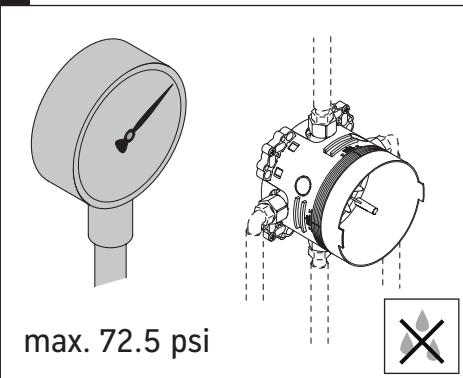
- > Conectar la salida principal a la línea de salida inferior (1).
- > Conectar la otra salida a la línea de salida superior (2).

**AVISO****Daños en la parte rugosa**

- > No soldar a una distancia de 4" de la parte rugosa, ya que puede dañarse.

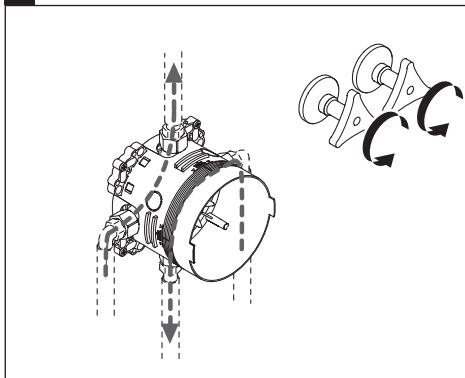


6



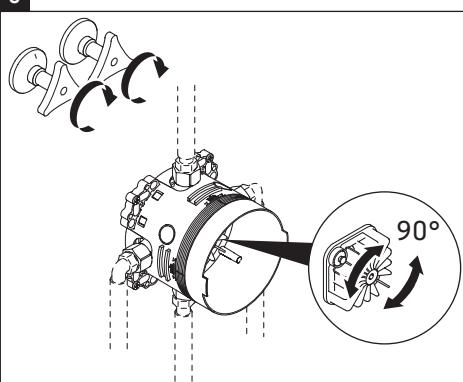
- > Aplicar una presión de 0,5 MPa (72,5 psi).
- > Comprobar por si hubiera fugas.

7



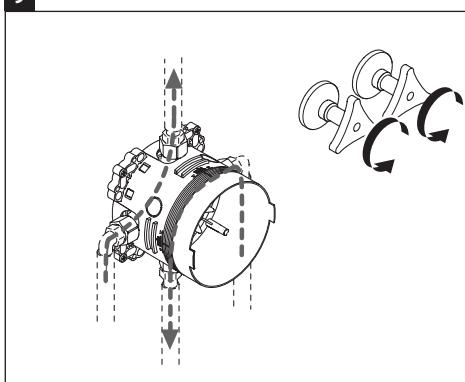
- > Abrir las válvulas de agua fría y caliente y comprobar el flujo de agua.

8



- > Cerrar las válvulas de agua fría y caliente.
- > Girar 90 grados el engranaje del desviador.

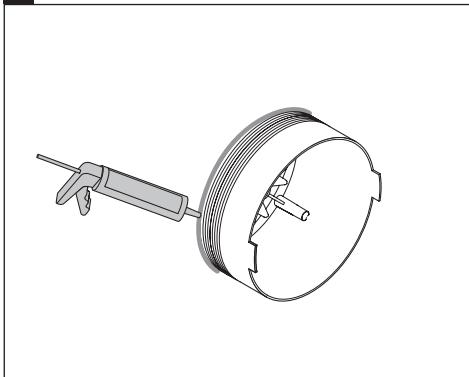
9



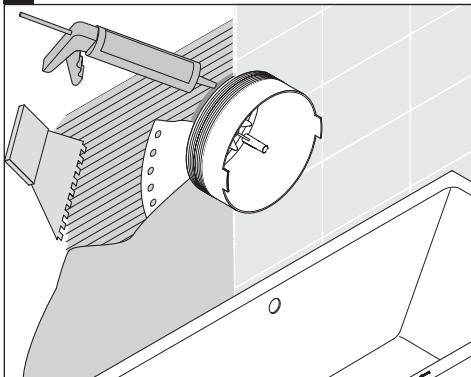
- > Abrir las válvulas de agua fría y caliente y comprobar el flujo de agua.



10



11

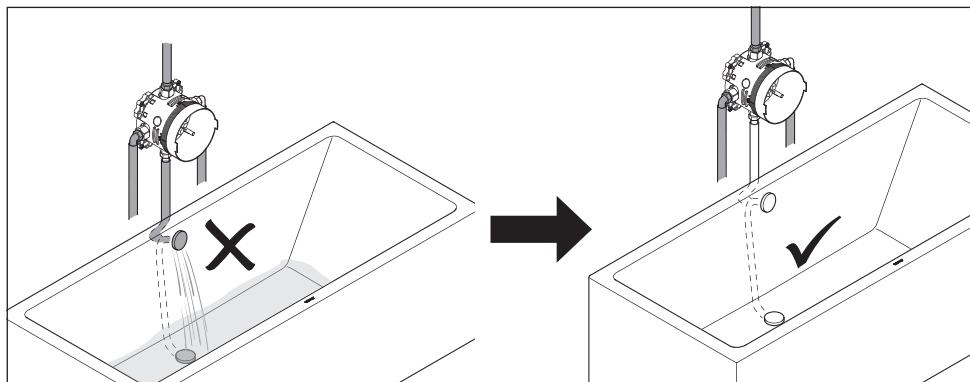


- > Instalar el respaldo para los azulejos. Debería llegar hasta el BlueBox.

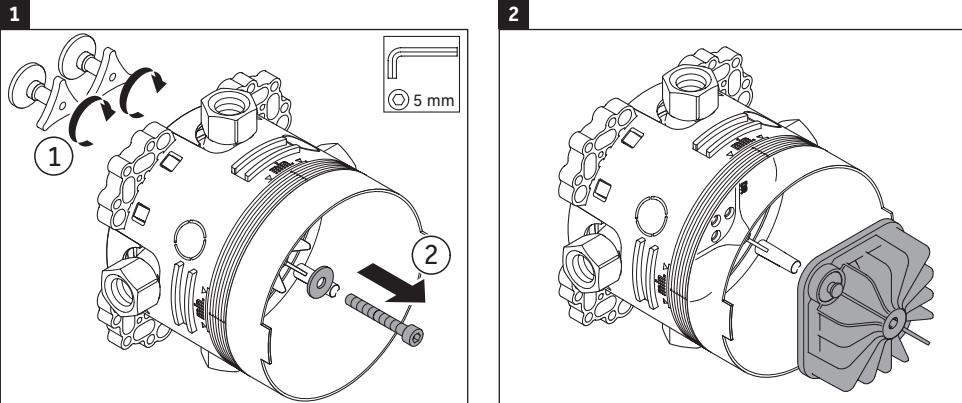
- > Espesar adhesivo impermeabilizante (no incluido) por el respaldo alrededor de la BlueBox y aplicar silicona.

**AVISO**
**Daños por agua**

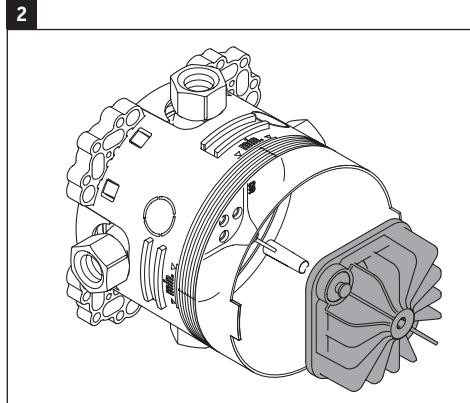
- > Sellar la pared alrededor del Blue Box utilizando sellador impermeabilizante.



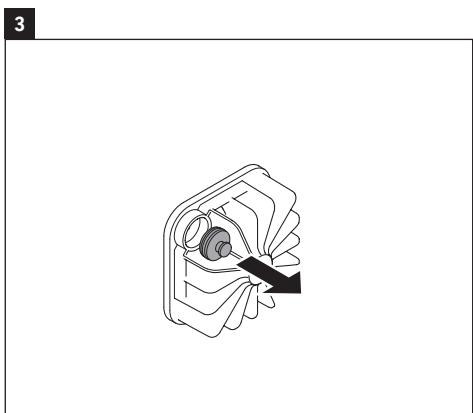
Cómo detener el flujo de agua en caso de que no haya tapón.



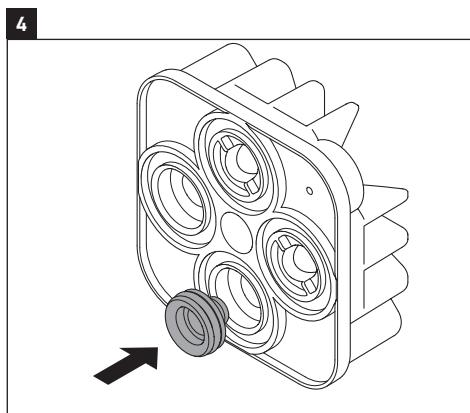
- > Cerrar los suministros de agua caliente y fría.
- > Utilizar una llave Allen de 5 mm para retirar el tornillo de fijación y la arandela.



- > Retirar el cartucho.



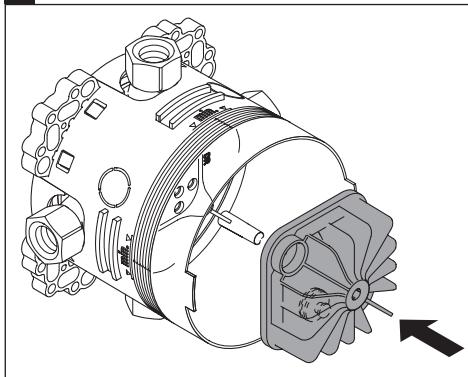
- > Retirar el tapón del cartucho.



- > Instalar el tapón del cartucho.

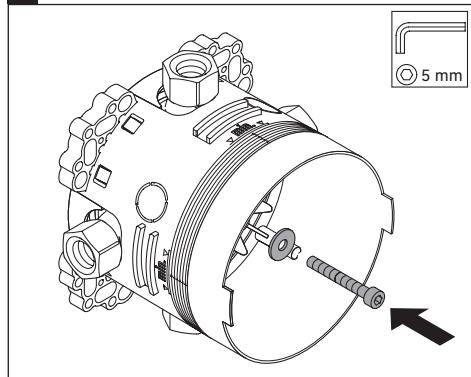


5



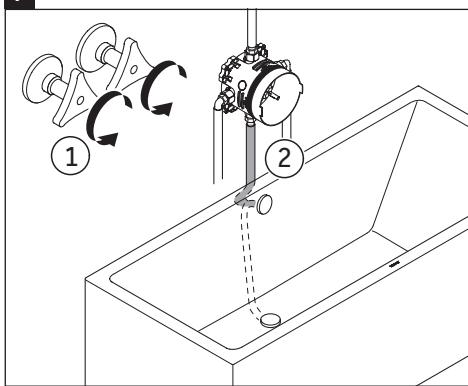
> Instalar el cartucho.

6



> Utilizar una llave Allen de 5 mm para volver a instalar la arandela y el tornillo.

7



> Abrir el agua caliente y el agua fría.  
 > Comprobar la línea.







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