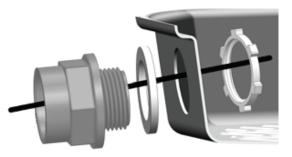
TOUGH PANS

IPS CORPORATION

PRO and Dry Lift Series

Tough Pans PRO Series are manufactured for use with all electric and gas water heaters. Tough Pans Dry Lift Series are manufactured for use with all electric or gas water heater tanks without legs. These products have been approved by the ICC to be in compliance with the IPC, UPC, IRC, and NSPC.



Tough Pans Pro and Dry Lift Installation Instructions

Caution: to ensure proper performance of product, instructions must be followed.

1) Inspect the drain pan for any shipping damage that may have occurred. If cracked or broken, DO NOT USE.

2) Attach Fitting – remove zinc nut • leave the rubber washer on the fitting • push the threads through the outside of the pan to the inside of the pan • attach

the zinc nut to the fitting inside the pan • tighten to slightly compress the rubber washer - DO NOT OVER TIGHTEN

3) Make sure the pan-mounting surface is level and free of any and all debris.

4) Place the water tank inside the pan.

5) When brazing plumbing, take precautions to prevent pan from coming in contact with torch heat or brazing materials.

6) Plumb drain pan, if required, In accordance with local applicable codes.

Tough Pans Dry Lift Series

Part #	Product Description	Model#	Qty	
87090	ToughPan Dry Lift WH Pan 23" with CPVC Adapter	VP23RC	1	
87091	ToughPan Dry Lift WH Pan 23" with PVC Adapter	VP23RP	1	
87092	ToughPan Dry Lift WH Pan 25" with CPVC Adapter	VP25RC	1	
87093	ToughPan Dry Lift WH Pan 25" with PVC Adapter	VP25RP	1	
87094	ToughPan Dry Lift WH Pan 27" with CPVC Adapter	HP 2628	1	
87095	ToughPan Dry Lift WH Pan 27" with PVC Adapter	VP27RP	1	
Adapters				
87140	ToughPan Adapter PVC	VAPVC	1	
87142	ToughPan Adapter CPVC	VACPVC	1	

Tough Pans PRO Series

Part #	Product Description	Model#	Qty
87110	ToughPan PRO WH Pan 19" with CPVC Adapter	VP19PC	1
87111	ToughPan PRO WH Pan 19" with PVC Adapter	VP19PP	1
87112	ToughPan PRO WH Pan 21" with CPVC Adapter	VP21PC	1
87113	ToughPan PRO WH Pan 21" with PVC Adapter	VP21PP	1
87114	ToughPan PRO WH Pan 23" with CPVC Adapter	VP23PC	1
87115	ToughPan PRO WH Pan 23" with PVC Adapter	VP23PP	1
87116	ToughPan PRO WH Pan 25" with CPVC Adapter	VP25PC	1
87117	ToughPan PRO WH Pan 25" with PVC Adapter	VP25PP	1
87118	ToughPan PRO WH Pan 27" with CPVC Adapter	VP27PC	1
87119	ToughPan PRO WH Pan 27" with PVC Adapter	VP27PP	1
87120	ToughPan PRO WH Pan 31" with CPVC Adapter	VP31PC	1
87121	ToughPan PRO WH Pan 31" with PVC Adapter	VP31PP	1
Adapters			
88371	ToughPan Adapter PVC 1 x 1-1/2"	VAPVC	1
89075	ToughPan Adapter CPVC 1"	VACPVC	1



500 Distribution Parkway, Collierville, TN 38017 • Phone: 800-888-8312 • Fax: 901-853-5008 • www.ipscorp.com