



Job Name: \_\_\_\_\_

Job Location: \_\_\_\_\_

Contractor: \_\_\_\_\_

Engineer: \_\_\_\_\_

Approval: \_\_\_\_\_

## Con-Stab® Chamfer Tools

### Design Features:

- For Constab® "ID Seal" fittings only
- Pipe Size and SDR Specific
- Made in USA



Follow the arrows printed on the label.  
Only 3-5 turns necessary for a good chamfer!

Test Gauge



Before  
Square-Cut



After  
Chamfered

Test your chamfer by using the "Test Gauge" on your chamfer tool. The test gauge approximates the o-ring-embedded insert inside each Con-Stab fitting. Test your chamfer by pushing the pipe over the test gauge. If the pipe is chamfered properly, it should fit over the test gauge with minimum effort.

Always  
Match  
Pipe Size  
& SDR

You must use a  
**Continental Chamfer Tool**  
on a **Continental Fitting**



| WR#     | Size       | Wall Thickness | Weight (lbs.) |
|---------|------------|----------------|---------------|
| 2888020 | 1/2" CTS   | .090 Wall      | .36           |
| 2888014 | 3/4" IPS   | SDR-11         | .36           |
| 2888016 | 1" IPS     | SDR-11         | .43           |
| 2888022 | 1" CTS     | .099/.101 Wall | .36           |
| 2888006 | 1-1/4" IPS | <b>SDR-10</b>  | .50           |
| 2888007 | 1-1/4" IPS | SDR-11         | .50           |
| 2888008 | 1-1/2" IPS | SDR-11         | .60           |
| 2888010 | 2" IPS     | SDR-11         | .80           |